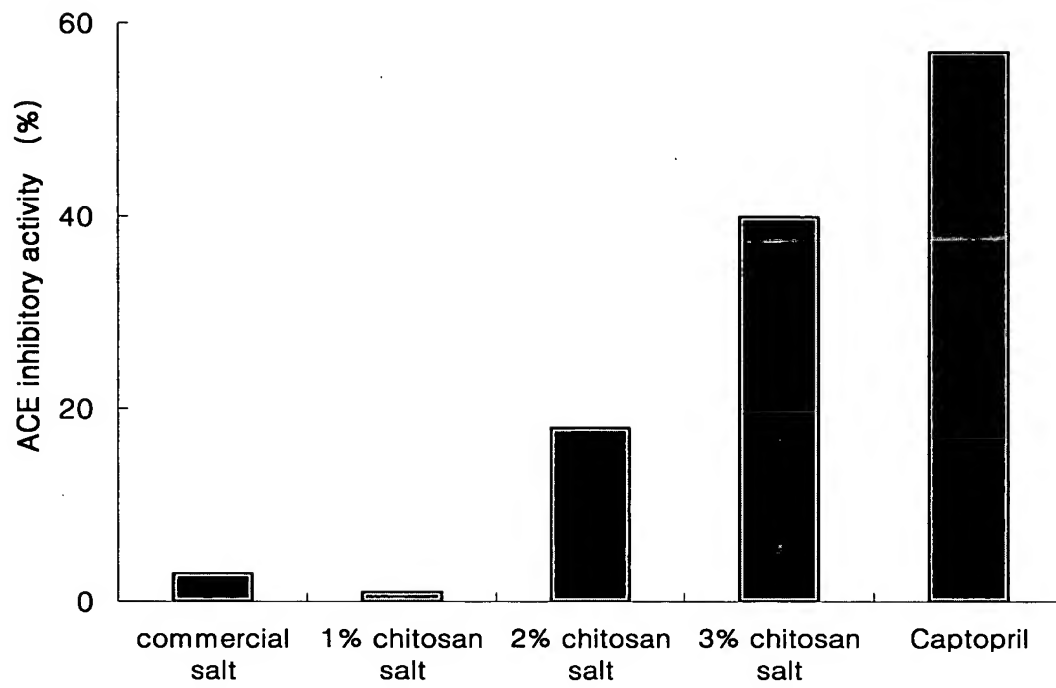


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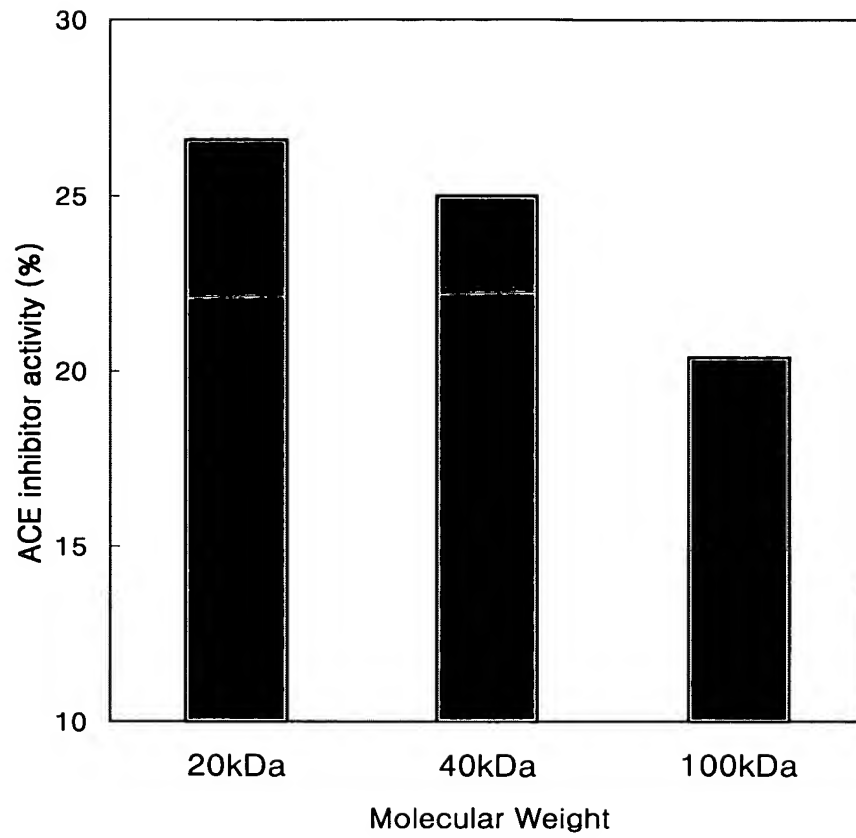
FIG. 1



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FIG. 2

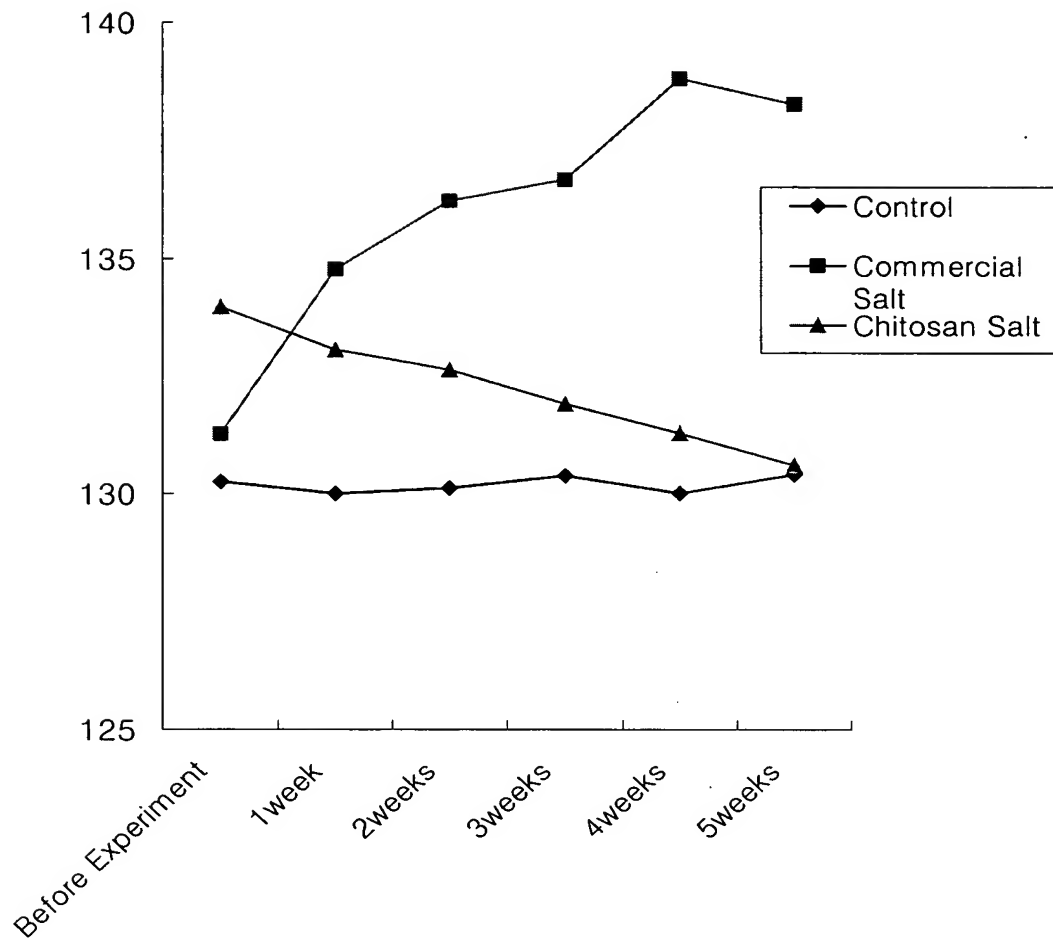


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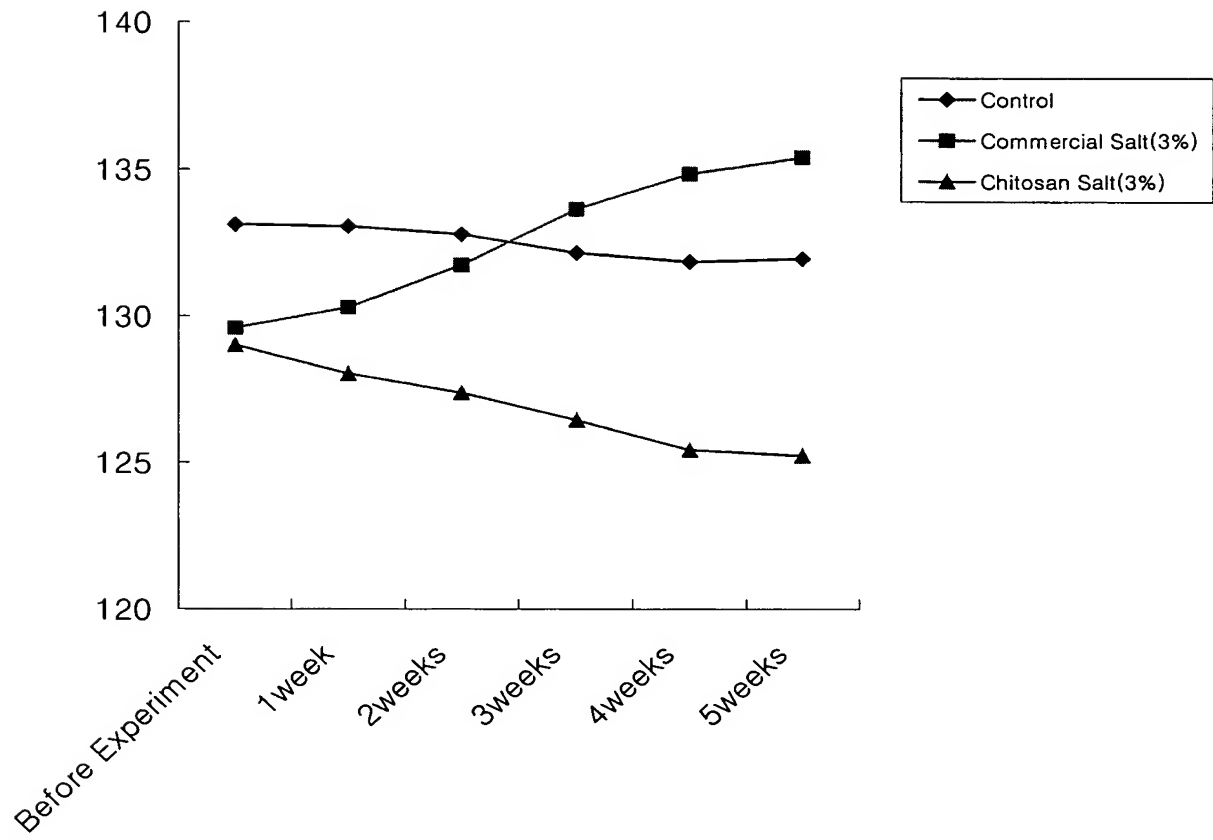
FIG. 3



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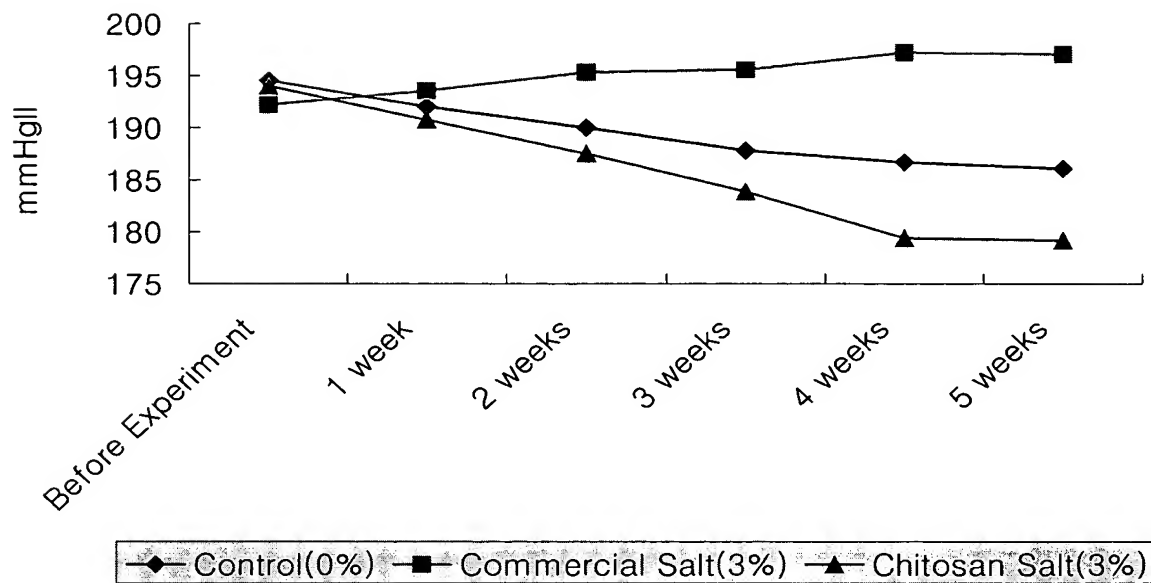
FIG. 4



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FIG. 5



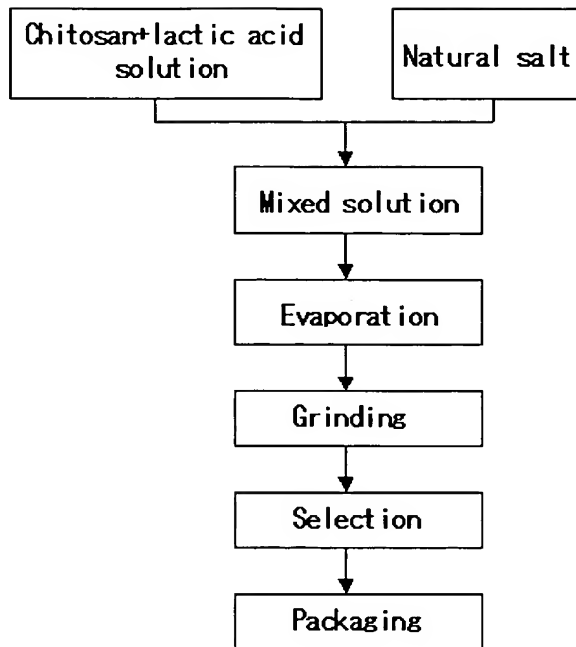
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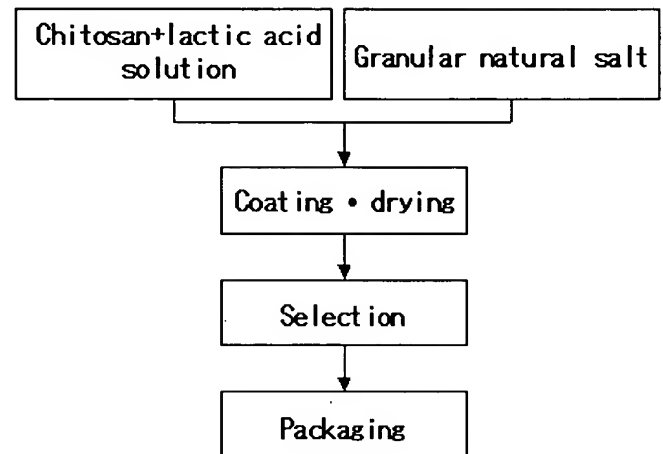
FIG. 6

<Prior Art>



70% granule, 30% powder

<Present Invention>



90% granule, 10% powder